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## *Castable for stove builders* **KAMBET 1000**

### *Work instructions*

Follow the following procedure when working with the KAMBET 1000 castable:

- Mix the required quantity of the mix in the specified quantity of water. Always pour the dry mix into water, never in the opposite way.
- To obtain optimal consistency of the mortar, use the following mixing relation:  
it is required **about 130ml** of drinking water **for 1kg** of the dry mix.  
The above relation is given for information purposes only; it can vary slightly depending on several factors.
- Mix the castable mix in a clean container or using a manual electrical stirrer.
- The castable processibility time is 30 minutes – from the moment when the water was added. This time can vary slightly especially depending on temperature and quantity of the added water. From this moment, the mortar starts to harden and reaches its handling hardness within 3 hours and final high hardness within 24 hours.
- Apply the castable on the base that is free of dirt and dust particles.
- Put the castable on a dry or damp surface or in the form.
- The castable can be processed at temperatures over 5° C only. Wash used containers and tools properly with water.