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Mortars for stove builders

KAMMAL 30

KAMMAL 60

KAMMAL 90

Characteristics

The KAMMAL 30, 60 & 90 mortars for stove builders are designed for sticking materials in areas with requirements for high temperature resistance. The individual types differ mutually in their processibility times. The KAMMAL 30 processibility is 25-35 minutes. The Kammal 60 & 90 processibility is about 60 or 90 minutes.

Possible use:

- building (fixing) of tiles, fireclay plates and slabs
- filling of dead places of fireclay linings
- repairs of rougher surface unevenness
- making of rougher plasters
- connecting material to make prefabs of tiles, fireclay elements etc.
- making of self-supporting parts

Work instructions

Follow the following procedure when working with mortars for stove builders:

- Mix the required quantity of the mortar in the specified quantity of water. Always pour the dry mix into water, never in the opposite way.
- To obtain optimal consistency of the mortar, use the following mixing relation: it is required about 250ml of drinking water for 1kg of the dry mortar. This relation is given for information purposes only; it can be modified depending on purpose of the mortar use.
- Mix the mortar mix in a clean container or using a manual electrical stirrer.
- The already hardened mortar is not allowed to be used again.
- Apply the mortar on a dry surface that is free of dirt and dust particles.
- The mortars can be processed at temperatures over 5° C only. Wash used containers and tools properly with water.